

copeland

FURNITURE



MADE IN AMERICA • MADE TO ORDER • MADE TO LAST





ABOUT COPELAND

Copeland Furniture has been producing wood products and furniture since 1976. We have gradually grown over the years from a one man shop to the largest employer in our small town of Bradford, Vermont producing high quality furniture.

We are surrounded by beauty. The architectural gems that line the streets in Vermont's well preserved villages inform our aesthetic and sense of proportion. The natural landscape surrounds us with beauty in the form of farmland and mountains, and is also the source of a renewable resource - solid hardwood - from which we build beautiful furniture for your home.



We know that our environment is, in many ways, very fragile. We are the beneficiaries of the strong stewardship ethic practiced and passed down by those who went before us. We hope that the next generation appreciates our stewardship and is inspired to continue the tradition.

We hope that you can see that respect for the landscape in the furniture we build for your home – timeless designs and timeless quality. We remain a family owned and operated business committed to manufacturing high quality products in America.

Tim Copeland, Copeland Furniture



SCAN HERE TO VIEW
a video about
Copeland Furniture

LINN BEDROOM



MANSFIELD BEDROOM

bedroom



ASTRID BEDROOM



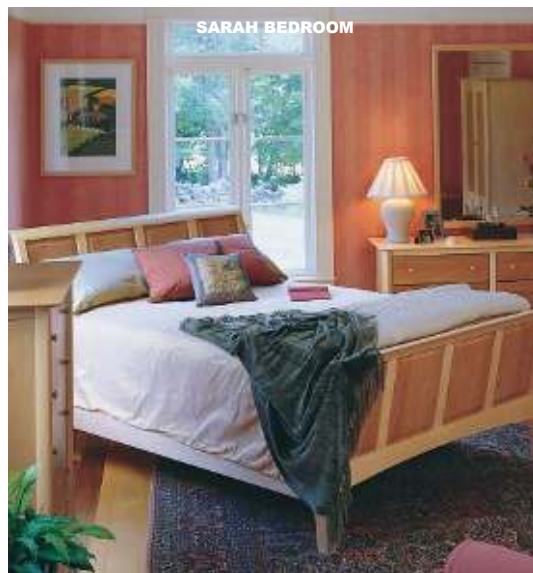
LINN BEDROOM



BERKELEY BEDROOM



LINN BEDROOM



SARAH BEDROOM



MONTEREY BEDROOM



SLOANE BEDROOM



ASTRID BEDROOM



MODULUXE BEDROOM



CATALINA BEDROOM

ASTRID BEDROOM IN CHERRY

With its deeply splayed legs producing dramatic cantilevers, the Astrid Bedroom is an engineering feat that defies expectations and inspires a sense of possibility. A true platform bed, Astrid may be ordered with or without the headboard panels. Recommended mattress thickness is 8" to 12".

The Astrid Bedroom is crafted in solid cherry hardwood and Made to Order in five finishes* with a variety of knob or pull options. The finish is **GREENGUARD Certified** for low chemical emissions.

*Natural variations in solid wood and hand-applied finishes make each piece unique. Slight grain and finish irregularities as well as subtle differences in stain shades are signs that the furniture has been crafted from solid wood and are considered hallmarks of quality.





Astrid Bed - With 2 Headboard Panels - deck height 13 1/2"

QUEEN 1-AST-12-XX 66"w x 87 1/2"l x 40" or 44"h

KING 1-AST-11-XX 82"w x 87 1/2"l x 40" or 44"h

CAL KING 1-AST-15-XX 78"w x 91 1/2"l x 40" or 44"h

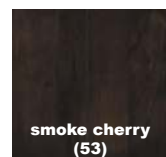
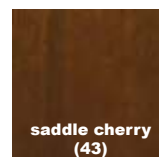
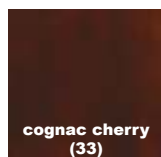
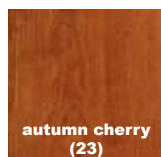
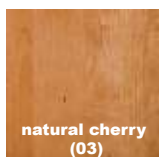


Astrid Bed - Without Headboard Panels - deck height 13 1/2"

QUEEN 1-AST-02-XX 66"w x 86"l x 14 1/4"h

KING 1-AST-01-XX 82"w x 86"l x 14 1/4"h

CAL KING 1-AST-05-XX 78"w x 90"l x 14 1/4"h





Astrid Bed - With 1 Headboard Panels - deck height 13 1/2"

QUEEN 1-AST-22-XX 66"w x 87 1/2"l x 36" or 39"h

KING 1-AST-21-XX 82"w x 87 1/2"l x 36" or 39"h

CAL KING 1-AST-25-XX 78"w x 91 1/2"l x 36" or 39"h



SHELF NIGHTSTAND left and right
2-AST-01-XX

13"w x 15"l x 1 1/2"h



1 Drawer Nightstand
2-AST-10-XX

18 1/2"w x 18"l x 20 3/8"h



2 Drawer Nightstand
2-AST-22-XX

26 7/8"w x 18"l x 28 3/8"h



3 Drawer
2-AST-30-XX

33 1/2"w x 18"l x 31 3/8"h



4 Drawer
2-AST-40-XX

33 1/2"w x 18"l x 37 1/2"h



6 Drawer
2-AST-60-XX

66"w x 18"l x 31 3/8"h



5 Drawer
2-AST-50-XX

26 7/8"w x 18"l x 51 1/2"h



Wall Mirror
5-CAL-20-XX

30"w x 28 3/4"h x 1 1/4"deep



Large Wall Mirror
5-CAR-21-XX

49 3/4"w x 32 3/4"h x 1 1/4"deep

ASTRID BEDROOM IN WALNUT AND DARK CHOCOLATE

With its deeply splayed legs producing dramatic cantilevers, the Astrid Bedroom is an engineering feat that defies expectations and inspires a sense of possibility. A true platform bed, Astrid may be ordered with or without the headboard panels. Recommended mattress thickness is 8" to 12".

The Astrid Bedroom is crafted in solid walnut with dark chocolate maple bases and Made to Order with a variety of knob or pull options. The finish is **GREENGUARD Certified** for low chemical emissions.





Astrid Bed - With 2 Headboard Panels - deck height 13 1/2"

QUEEN	1-AST-12-14	66"w x 87 1/2"l x 40" or 44"h
KING	1-AST-11-14	82"w x 87 1/2"l x 40" or 44"h
CAL KING	1-AST-15-14	78"w x 91 1/2"l x 40" or 44"h
1 DRAWER	2-AST-10-14	18 1/2"w x 18"l x 20 3/8"h



Astrid Bed - Without Headboard Panels - deck height 13 1/2"

QUEEN	1-AST-02-14	66"w x 86"l x 14 1/4"h
KING	1-AST-01-14	82"w x 86"l x 14 1/4"h
CAL KING	1-AST-05-14	78"w x 90"l x 14 1/4"h



Astrid Bed - With 1 Headboard Panels - deck height 13 1/2"

QUEEN 1-AST-22-14 66"w x 87 1/2"l x 36" or 39"h

KING 1-AST-21-14 82"w x 87 1/2"l x 36" or 39"h

CAL KING 1-AST-25-14 78"w x 91 1/2"l x 36" or 39"h



SHELF NIGHTSTAND left and right
2-AST-01-04

13"w x 15"l x 1 1/2"h



1 Drawer Nightstand
2-AST-10-14

18 1/2"w x 18"l x 20 3/8"h



2 Drawer Nightstand
2-AST-22-14

26 7/8"w x 18"l x 28 3/8"h



3 Drawer
2-AST-30-14

33 1/2"w x 18"l x 31 3/8"h



4 Drawer
2-AST-40-14

33 1/2"w x 18"l x 37 1/2"h



5 Drawer
2-AST-50-14

26 7/8"w x 18"l x 51 1/2"h



6 Drawer
2-AST-60-14

66"w x 18"l x 31 3/8"h



Wall Mirror
5-CAL-20-04

30"w x 28 3/4"h x 1 1/4" deep



Large Wall Mirror
5-CAR-21-04

49 3/4"w x 32 3/4"h x 1 1/4" deep

BERKELEY BEDROOM IN CHERRY

A fusion of Arts & Crafts and Asian design, the Berkeley Bedroom is both sophisticated and practical. Crafted in solid cherry hardwood* with American black walnut accents, the collection features a variety of cases and a low footboard bed designed for use with a mattress only.

The Berkeley Bedroom is crafted in solid cherry hardwood* and Made to Order in five finishes** with a variety of pull options. The finish is **GREENGUARD Certified** for low chemical emissions.

*Case sides are laminated with cherry veneer.

**Natural variations in solid wood and hand-applied finishes make each piece unique. Slight grain and finish irregularities as well as subtle differences in stain shades are signs that the furniture has been crafted from solid wood and are considered hallmarks of quality.





Berkeley Bed - platform height 16"

FULL	1-BER-13-XX	58 1/4"w x 79"l x 52"h
QUEEN	1-BER-12-XX	64 1/4"w x 84"l x 52"h
KING	1-BER-11-XX	80 1/4"w x 84"l x 52"h
CAL KING	1-BER-15-XX	76 1/4"w x 88"l x 52"h

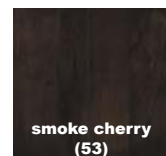
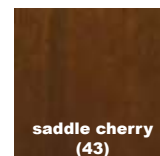
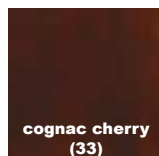
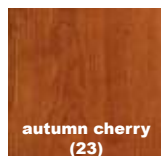
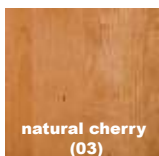
Space, style and function are the three main themes expressed in the Berkeley storage bed. With 4, eight-inch-deep, sub-mounted drawers, the bed provides plenty of inconspicuous storage, allowing for a roomier living environment. The Berkeley storage bed is unique, in that the drawers are mounted six inches above the floor allowing for easier access than other storage beds. The storage bed is Made to Order with a variety of pull options.

The optional nightstands are designed to allow easy access to the storage drawers.



Berkeley Bed with Storage - platform height 16"

FULL	1-BER-13-XX-STOR	58 1/4"w x 79"l x 52"h
QUEEN	1-BER-12-XX-STOR	64 1/4"w x 84"l x 52"h
KING	1-BER-11-XX-STOR	80 1/4"w x 84"l x 52"h
CAL KING	1-BER-15-XX-STOR	76 1/4"w x 88"l x 52"h





Nightstand - left
2-BER-01-XX

22"w x 15 1/2"l x 26"h



Nightstand - right
2-BER-02-XX

22"w x 15 1/2"l x 26"h



1 Drawer Nightstand
2-BER-11-XX

21 3/4"w x 20"l x 25 1/2"h



2 Drawer Nightstand
2-BER-20-XX

23 3/4"w x 22"l x 25 1/2"h



3 Drawer
2-BER-30-XX

33 3/4"w x 20 1/4"l x 35 1/4"h



Floor Mirror
5-BER-30-XX

25 1/4"w x 19 1/2"l x 64"h



5 Drawer
2-BER-50-XX

33 3/4"w x 20 1/4"l x 50"h



6 Drawer and Accessory Case
2-BER-60-XX

58 3/4"w x 20 1/4"l x 35 1/4"h

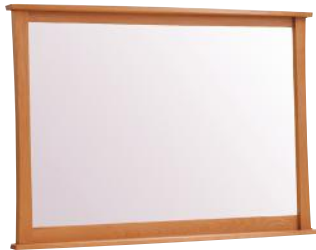
5-BER-10-XX

49 3/4"w x 16"l x 6 1/4"h



10 Drawer
2-BER-80-XX

58 3/4"w x 20 1/4"l x 50"h



Wall Mirror
5-BER-21-XX

52"w x 34 1/4"l x 3"deep



7 Drawer
2-BER-70-XX

23 3/4"w x 22"l x 61"h

Bench Upholstery Options

Upholstered items are available in a range of microsuede, fabric, UltraSuede®, UltraLeather® Original by UltraFabrics®, Elements Collection by Sunbrella or leather colors as well as COM (customer's own material). Please refer to the upholstery page of this catalog.



Bench
5-BER-60-XX

58"w x 19"l x 19"h



BERKELEY BEDROOM IN WALNUT

A fusion of Arts & Crafts and Asian design, the Berkeley Bedroom is both sophisticated and practical. Crafted in solid American black walnut hardwood*, the collection features a variety of cases and a low footboard bed designed for use with a mattress only.

The Berkeley Bedroom is crafted American black walnut hardwood* with natural finish and Made to Order with a variety of pull options. The finish is **GREENGUARD Certified** for low chemical emissions.

*Case sides are laminated with walnut veneer.





Berkeley Bed - platform height 16"

FULL	1-BER-13-04	58 1/4"w x 79"l x 52"h
QUEEN	1-BER-12-04	64 1/4"w x 84"l x 52"h
KING	1-BER-11-04	80 1/4"w x 84"l x 52"h
CAL KING	1-BER-15-04	76 1/4"w x 88"l x 52"h

2 Drawer Nightstand	2-BER-20-04	23 3/4"w x 22"l x 25 1/2"h
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Space, style and function are the three main themes expressed in the Berkeley storage bed. With 4, eight-inch-deep, sub-mounted drawers, the bed provides plenty of inconspicuous storage, allowing for a roomier living environment. The Berkeley storage bed is unique, in that the drawers are mounted six inches above the floor allowing for easier access than other storage beds. The storage bed is Made to Order with a variety of pull options.

The optional nightstands are designed to allow easy access to the storage drawers.



Berkeley Bed with Storage - platform height 16"

FULL	1-BER-13-04-STOR	58 1/4"w x 79"l x 52"h
QUEEN	1-BER-12-04-STOR	64 1/4"w x 84"l x 52"h
KING	1-BER-11-04-STOR	80 1/4"w x 84"l x 52"h
CAL KING	1-BER-15-04-STOR	76 1/4"w x 88"l x 52"h



Nightstand - left
2-BER-01-04

22"w x 15 1/2"l x 26"h



Nightstand - right
2-BER-02-04

22"w x 15 1/2"l x 26"h



1 Drawer Nightstand
2-BER-11-04

21 3/4"w x 20"l x 25 1/2"h



2 Drawer Nightstand
2-BER-20-04

23 3/4"w x 22"l x 25 1/2"h



3 Drawer
2-BER-30-04

33 3/4"w x 20 1/4"l x 35 1/4"h



Floor Mirror
5-BER-30-04

25 1/4"w x 19 1/2"l x 64"h



5 Drawer
2-BER-50-04

33 3/4"w x 20 1/4"l x 50"h



6 Drawer and Accessory Case
2-BER-60-04

58 3/4"w x 20 1/4"l x 35 1/4"h

5-BER-10-04

49 3/4"w x 16"l x 6 1/4"h



10 Drawer
2-BER-80-04

58 3/4"w x 20 1/4"l x 50"h



Wall Mirror
5-BER-21-04

52"w x 34 1/4"l x 3"deep



7 Drawer
2-BER-70-04

23 3/4"w x 22"l x 61"h

Bench Upholstery Options

Upholstered items are available in a range of microsuede, fabric, UltraSuede®, UltraLeather® Original by UltraFabrics®, Elements Collection by Sunbrella or leather colors as well as COM (customer's own material). Please refer to the upholstery page of this catalog.



Bench
5-BER-60-04

58"w x 19"l x 19"h



CATALINA BEDROOM IN CHERRY

Combining the clean, unadorned lines of the International Modernists with organic and geometric forms, the Catalina Collection is suggestive of the works of America's Mid-Century Modern designers. The years following WWII were a time of uncertainty but also of great hope and progress. Designs of the period reflected that sense of hope and the promise of an ideal future. In our current period, one finds comfort and nostalgia in Catalina's retro-modern shapes and sensibilities.

The Catalina bed is low and sleek and designed for a mattress only. It is available in two heights with two headboard options – solid panel or upholstered. The Catalina Bedroom is crafted in solid cherry hardwood and Made to Order in five finishes* with a variety of knob or pull options. The finish is **GREENGUARD Certified** for low chemical emissions.

*Natural variations in solid wood and hand-applied finishes make each piece unique. Slight grain and finish irregularities as well as subtle differences in stain shades are signs that the furniture has been crafted from solid wood and are considered hallmarks of quality.





Catalina Bed with Solid Headboard

40" Bed – platform height 10 ¾"

QUEEN	1-CAL-32-XX	66 1/2"w x 87"l x 40"h
KING	1-CAL-31-XX	82 1/2"w x 87"l x 40"h
CAL KING	1-CAL-35-XX	78 1/2"w x 91"l x 40"h

37" Bed – platform height 10 ¾"

QUEEN	1-CAL-22-XX	66 1/2"w x 86 1/2"l x 37"h
KING	1-CAL-21-XX	82 1/2"w x 86 1/2"l x 37"h
CAL KING	1-CAL-25-XX	78 1/2"w x 90 1/2"l x 37"h



Upholstered items are available in a range of microsuede, fabric, UltraSuede®, UltraLeather® Original by UltraFabrics®, Elements Collection by Sunbrella or leather colors as well as COM (customer's own material). Please refer to the upholstery page of this catalog.

Catalina Bed with Upholstered Headboard

40" Bed – platform height 10 ¾"

QUEEN	1-CPL-32-XX	66 1/2"w x 88 3/4"l x 40"h
KING	1-CPL-31-XX	82 1/2"w x 88 3/4"l x 40"h
CAL KING	1-CPL-35-XX	78 1/2"w x 92 3/4"l x 40"h

37" Bed – platform height 10 ¾"

QUEEN	1-CPL-22-XX	66 1/2"w x 88 1/4"l x 37"h
KING	1-CPL-21-XX	82 1/2"w x 88 1/4"l x 37"h
CAL KING	1-CPL-25-XX	78 1/2"w x 92 1/4"l x 37"h





Nightstand
2-CAL-15-XX

20"w x 20"l x 17 1/4"h

2-CAL-25-03
20"w x 20"l x 20 1/4"h



1 Drawer Nightstand
2-CAL-10-XX

18 1/2"w x 18"l x 22"h



2 Drawer Nightstand
2-CAL-22-XX

26 7/8"w x 18"l x 26 7/8"h



3 Drawer
2-CAL-30-XX

33 1/2"w x 18"l x 29 7/8"h



4 Drawer
2-CAL-40-XX

33 1/2"w x 18"l x 36"h



5 Drawer
2-CAL-50-XX

26 7/8"w x 18"l x 50"h



5 Drawer Wide
2-CAL-55-XX

33 1/2"w x 18"l x 50 1/2"h



Wall Mirror
5-CAL-20-XX

30"w x 28 3/4"h x 1 1/4" deep



Large Wall Mirror
5-CAR-21-03

49 3/4"w x 32 3/4"h x 1 1/4" deep



6 Drawer
2-CAL-60-XX 66 1/8"w x 18"l x 29 7/8"h

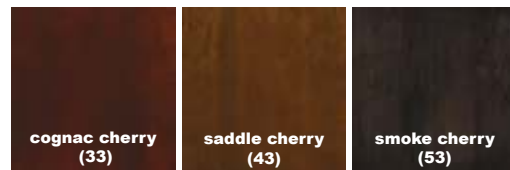


8 Drawer
2-CAL-80-XX 66 1/8"w x 18"l x 36"h



10 Drawer
2-CAL-92-XX 66 1/8"w x 18"l x 50 1/2"h

Finish Options



3 Drawer on Right, 2 Doors on Left Dresser
2-CAL-51-XX 66 1/8"w x 18"l x 29 7/8"h



3 Drawers on Left, 2 Doors on Right Dresser
2-CAL-52-XX 66 1/8"w x 18"l x 29 7/8"h



4 Drawer on Right, 1 Drawer over 2 Doors on Left Dresser
2-CAL-71-XX 66 1/8"w x 18"l x 36"h



4 Drawers on Left, 1 Drawer over 2 Doors on Right Dresser
2-CAL-72-XX 66 1/8"w x 18"l x 36"h

CATALINA BEDROOM IN WALNUT

Combining the clean, unadorned lines of the International Modernists with organic and geometric forms, the Catalina Collection is suggestive of the works of America's Mid-Century Modern designers. The years following WWII were a time of uncertainty but also of great hope and progress. Designs of the period reflected that sense of hope and the promise of an ideal future. In our current period, one finds comfort and nostalgia in Catalina's retro-modern shapes and sensibilities.

The Catalina bed is low and sleek and designed for a mattress only. It is available in two heights with two headboard options – solid or upholstered. The Catalina Bedroom is crafted in solid American black walnut hardwood with natural finish and Made to Order with a variety of knob or pull options. The finish is **GREENGUARD Certified** for low chemical emissions.





Catalina Bed with Solid Headboard

40" Bed – platform height 10 ¾"

QUEEN	1-CAL-32-04	66 1/2"w x 87"l x 40"h
KING	1-CAL-31-04	82 1/2"w x 87"l x 40"h
CAL KING	1-CAL-35-04	78 1/2"w x 91"l x 40"h

37" Bed – platform height 10 ¾"

QUEEN	1-CAL-22-04	66 1/2"w x 86 1/2"l x 37"h
KING	1-CAL-21-04	82 1/2"w x 86 1/2"l x 37"h
CAL KING	1-CAL-25-04	78 1/2"w x 90 1/2"l x 37"h



Upholstered items are available in a range of microsuede, fabric, UltraSuede®, UltraLeather® Original by UltraFabrics®, Elements Collection by Sunbrella or leather colors as well as COM (customer's own material). Please refer to the upholstery page of this catalog.

Catalina Bed with Upholstered Headboard

40" Bed – platform height 10 ¾"

QUEEN	1-CPL-32-04	66 1/2"w x 88 3/4"l x 40"h
KING	1-CPL-31-04	82 1/2"w x 88 3/4"l x 40"h
CAL KING	1-CPL-35-04	78 1/2"w x 92 3/4"l x 40"h

37" Bed – platform height 10 ¾"

QUEEN	1-CPL-22-04	66 1/2"w x 88 1/4"l x 37"h
KING	1-CPL-21-04	82 1/2"w x 88 1/4"l x 37"h
CAL KING	1-CPL-25-04	78 1/2"w x 92 1/4"l x 37"h





Nightstand
2-CAL-15-04

20"w x 20"l x 17 1/4"h

2-CAL-25-04
20"w x 20"l x 20 1/4"h



1 Drawer Nightstand
2-CAL-10-04

18 1/2"w x 18"l x 22"h



2 Drawer Nightstand
2-CAL-22-04

26 7/8"w x 18"l x 26 7/8"h



3 Drawer
2-CAL-30-04

33 1/2"w x 18"l x 29 7/8"h



4 Drawer
2-CAL-40-04

33 1/2"w x 18"l x 36"h



5 Drawer Narrow
2-CAL-50-04

26 7/8"w x 18"l x 50"h



5 Drawer Wide
2-CAL-55-04

33 1/2"w x 18"l x 50 1/2"h



Wall Mirror
5-CAL-20-04

30"w x 28 3/4"h x 1 1/4" deep



Large Wall Mirror
5-CAR-21-04

49 3/4"w x 32 3/4"h x 1 1/4" deep



6 Drawer
2-CAL-60-04 66 1/8"w x 18"l x 29 7/8"h



8 Drawer
2-CAL-80-04 66 1/8"w x 18"l x 36"h



10 Drawer
2-CAL-92-04 66 1/8"w x 18"l x 50 1/2"h



3 Drawer on Right, 2 Doors on Left Dresser
2-CAL-51-04 66 1/8"w x 18"l x 29 7/8"h



3 Drawers on Left, 2 Doors on Right Dresser
2-CAL-52-04 66 1/8"w x 18"l x 29 7/8"h



4 Drawers on Right, 1 Drawer over 2 Doors on Left Dresser
2-CAL-71-04 66 1/8"w x 18"l x 36"h



4 Drawers on Left, 1 Drawer over 2 Doors on Right Dresser
2-CAL-72-04 66 1/8"w x 18"l x 36"h

LINN BEDROOM IN CHERRY

With moderate scaling and soft contemporary design, Linn is an upcycled bedroom collection, crafted with lumber that has been reclaimed from our operations. The Linn Bed is designed for a mattress only. It is perfectly complemented by the attached nightstands.

The Linn Bedroom is crafted in solid cherry hardwood and Made to Order in two finishes* The finish is **GREENGUARD Certified** for low chemical emissions.

*Natural variations in solid wood and hand-applied finishes make each piece unique. Slight grain and finish irregularities as well as subtle differences in stain shades are signs that the furniture has been crafted from solid wood and are considered hallmarks of quality.







Linn Bed – platform height 11 7/8”

QUEEN 1-LNN-02-XX 63 3/8”w x 88 3/4”l x 41 1/4”h

KING 1-LNN-01-XX 79 3/8”w x 88 3/4”l x 41 1/4”h

CAL KING 1-LNN-05-XX 75 3/8”w x 92 3/4”l x 41 1/4”h



ATTACHED NIGHTSTAND left and right

2-LNN-01-XX 18”w x 16”l x 14”h



1 Drawer Nightstand

2-LNN-10-XX

19 7/8”w x 18 5/8”l x 22 3/8”h



5 Drawer Wide
2-LNN-55-XX

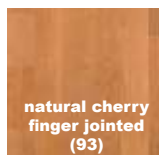
35"w x 18 5/8"l x 50 1/2"h



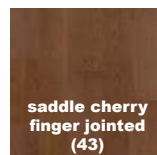
6 Drawer
2-LNN-60-XX

67 1/2"w x 18 5/8"l x 33 1/4"h

Finish Options



**natural cherry
finger jointed
(93)**



**saddle cherry
finger jointed
(43)**

LINN BEDROOM IN OAK

While moderate in scale, the Linn Bedroom is both sophisticated and practical. The Linn Bed is designed for a mattress only. It is perfectly complemented by the attached nightstands.

The Linn Bedroom is crafted in solid oak hardwood and Made to Order in four finishes*. The finish is **GREENGUARD Certified** for low chemical emissions.

*Natural variations in solid wood and hand-applied finishes make each piece unique. Slight grain and finish irregularities as well as subtle differences in stain shades are signs that the furniture has been crafted from solid wood and are considered hallmarks of quality. Products selected in Soaped Oak display a variegated range of colors from blonde to light brown.





Linn Bed – platform height 11 7/8"

QUEEN 1-LNN-02-XX 63 3/8"w x 88 3/4"l x 41 1/4"h

KING 1-LNN-01-XX 79 3/8"w x 88 3/4"l x 41 1/4"h

CAL KING 1-LNN-05-XX 75 3/8"w x 92 3/4"l x 41 1/4"h



ATTACHED NIGHTSTAND left and right

2-LNN-01-XX 18"w x 16"l x 14 1/8"h



1 Drawer Nightstand

2-LNN-10-XX

19 7/8"w x 18 5/8"l x 22 3/8"h



5 Drawer Wide

2-LNN-55-XX

35"w x 18 5/8"l x 50 1/2"h

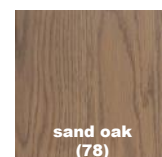
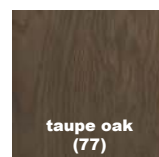
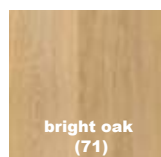
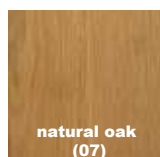


6 Drawer

2-LNN-60-XX

67 1/2"w x 18 5/8"l x 33 1/4"h

Finish Options



LINN BEDROOM IN WALNUT

With moderate scaling and soft contemporary design, Linn is an upcycled bedroom collection, crafted with lumber that has been reclaimed from our operations. The Linn Bed is designed for a mattress only. It is perfectly complemented by the attached nightstands.

The Linn Bedroom is crafted in solid American black walnut hardwood with a natural finish. The finish is **GREENGUARD Certified** for low chemical emissions.





Linn Bed – platform height 11 7/8"



QUEEN 1-LNN-02-94 63 3/8"w x 88 3/4"l x 41 1/4"h

KING 1-LNN-01-94 79 3/8"w x 88 3/4"l x 41 1/4"h

CAL KING 1-LNN-05-94 75 3/8"w x 92 3/4"l x 41 1/4"h



ATTACHED NIGHTSTAND left and right

2-LNN-01-94 18"w x 16"l x 14 1/8"h



1 Drawer Nightstand

2-LNN-10-94

19 7/8"w x 18 5/8"l x 22 3/8"h



5 Drawer Wide
2-LNN-55-94

35"w x 18 5/8"l x 50 1/2"h



6 Drawer
2-LNN-60-94

67 1/2"w x 18 5/8"l x 33 1/4"h



MANSFIELD BEDROOM IN CHERRY

The Mansfield Bedroom represents a striking combination of the familiar and the unconventional. Mitered frames support the cases producing complex facets that create visual interest and highlight the collection's solid construction.

The geometry of the black bronze ring pulls reflects that of the overall collection and is a fresh take on a traditional form. The bed, available in two heights is designed for a mattress only. It is perfectly complemented by a selection of case pieces.

The Mansfield Bedroom is crafted in solid Cherry and Made to Order in five finishes* with a variety of knob or pull options. The finish is **GREENGUARD Certified** for low chemical emissions.

*Natural variations in solid wood and hand-applied finishes make each piece unique. Slight grain and finish irregularities as well as subtle differences in stain shades are signs that the furniture has been crafted from solid wood and are considered hallmarks of quality.





Mansfield Bed – 40”h Headboard – platform height 12 1/2”

QUEEN	1-MAN-02-XX	63”w x 84”l x 40”h
KING	1-MAN-01-XX	79”w x 84”l x 40”h
CAL KING	1-MAN-05-XX	75”w x 88”l x 40”h



Mansfield Bed – 49”h Headboard – platform height 13 1/2”

QUEEN	1-MAN-12-XX	63”w x 84”l x 49”h
KING	1-MAN-11-XX	79”w x 84”l x 49”h
CAL KING	1-MAN-15-XX	75”w x 88”l x 49”h



**Mansfield Bed with Storage –
40”h Headboard – platform height 12 1/2”**

QUEEN	1-MAN-02-XX-STOR	63”w x 84”l x 40”h
KING	1-MAN-01-XX-STOR	79”w x 84”l x 40”h
CAL KING	1-MAN-05-XX-STOR	75”w x 88”l x 40”h



Detail of Berkeley Bed with Storage

Space, style and function are the three main themes expressed in the Mansfield storage bed. With 4, eight-inch-deep, sub-mounted drawers, the bed provides plenty of inconspicuous storage, allowing for a roomier living environment. The storage bed is Made to Order with a variety of pull options. The optional nightstands are designed to allow easy access to the storage drawers.



**Mansfield Bed with Storage –
49”h Headboard – platform height 13 7/8”**

QUEEN	1-MAN-12-XX-STOR	63”w x 84”l x 49”h
KING	1-MAN-11-XX-STOR	79”w x 84”l x 49”h
CAL KING	1-MAN-15-XX-STOR	75”w x 88”l x 49”h



23" Nightstand – left
(for 40" bed with storage)
2-DOM-01-XX

22"w x 15 1/2"l x 23 1/4"h



23" Nightstand – right
(for 40" bed with storage)
2-DOM-02-XX

22"w x 15 1/2"l x 23 1/4"h



24" Nightstand – left
(for 49" bed with storage)
2-DOM-11-XX

22"w x 15 1/2"l x 24 1/4"h



24" Nightstand – right
(for 49" bed with storage)
2-DOM-12-XX

22"w x 15 1/2"l x 24 1/4"h



1 Drawer Nightstand
2-MAN-11-XX

18 1/2"w x 18"l x 23 3/4"h



2 Drawer Nightstand
2-MAN-22-XX

26 7/8"w x 18"l x 28 1/4"h



Wall Mirror
5-CAL-20-XX

30"w x 28 3/4"l x 1 1/4"deep



Large Wall Mirror
5-CAR-21-XX

49 3/4"w x 32 3/4"h x 1 1/4"deep

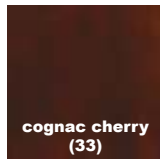
Finish Options



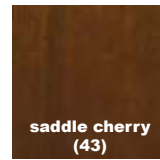
natural cherry
(03)



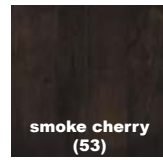
autumn cherry
(23)



cognac cherry
(33)



saddle cherry
(43)



smoke cherry
(53)





3 Drawer
2-MAN-31-XX

33 1/2"w x 18"l x 31 1/4"h



4 Drawer
2-MAN-41-XX

33 1/2"w x 18"l x 37 3/8"h



5 Drawer Narrow
2-MAN-51-XX

26 7/8"w x 18"l x 51 3/8"h



6 Drawer
2-MAN-61-XX

66 1/8"w x 18"l x 31 1/4"h



5 Drawer Wide
2-MAN-52-XX

33 1/2"w x 18"l x 51 7/8"h



8 Drawer
2-MAN-82-XX

66 1/8"w x 18"l x 37 3/8"h



10 Drawer
2-MAN-92-XX

66 1/8"w x 18"l x 51 7/8"h

MANSFIELD BEDROOM IN WALNUT

The Mansfield Bedroom represents a striking combination of the familiar and the unconventional. Mitered frames support the cases producing complex facets that create visual interest and highlight the collection's solid construction. The geometry of the nickel bar pulls reflects that of the overall collection and is a fresh take on a traditional form. The bed, available in two heights is designed for a mattress only. It is perfectly complemented by a selection of case pieces.

The Mansfield Bedroom is crafted in solid American black walnut hardwood with natural finish and Made to Order in a variety of knob or pull options. The finish is **GREENGUARD Certified** for low chemical emissions.



Mansfield Bed – 40”h Headboard – platform height 12 1/2”



QUEEN 1-MAN-02-04 63”w x 84”l x 40”h

KING 1-MAN-01-04 79”w x 84”l x 40”h

CAL KING 1-MAN-05-04 75”w x 88”l x 40”h

Mansfield Bed – 49”h Headboard – platform height 13 1/2”



QUEEN 1-MAN-12-04 63”w x 84”l x 49”h

KING 1-MAN-11-04 79”w x 84”l x 49”h

CAL KING 1-MAN-15-04 75”w x 88”l x 49”h



**Mansfield Bed with Storage – 40”h Headboard –
platform height 12 1/2”**

QUEEN	1-MAN-02-XX-04-STOR	63”w x 84”l x 40”h
KING	1-MAN-01-XX-04-STOR	79”w x 84”l x 40”h
CAL KING	1-MAN-05-XX-04-STOR	75”w x 88”l x 40”h

Space, style and function are the three main themes expressed in the Mansfield storage bed. With 4, eight-inch-deep, sub-mounted drawers, the bed provides plenty of inconspicuous storage, allowing for a roomier living environment. The storage bed is Made to Order with a variety of pull options. The optional nightstands are designed to allow easy access to the storage drawers.



**Mansfield Bed with Storage – 49”h Headboard –
platform height 13 7/8”**

QUEEN	1-MAN-12-XX-04-STOR	63”w x 84”l x 49”h
KING	1-MAN-11-XX-04-STOR	79”w x 84”l x 49”h
CAL KING	1-MAN-15-XX-04-STOR	75”w x 88”l x 49”h



**23" Nightstand – left
(for 40" bed with storage)**
2-DOM-01-04

22"w x 15 1/2"l x 23 1/4"h



**23" Nightstand – right
(for 40" bed with storage)**
2-DOM-02-04

22"w x 15 1/2"l x 23 1/4"h



**23" Nightstand – left
(for 49" bed with storage)**
2-DOM-11-04

22"w x 15 1/2"l x 24 1/4"h



**23" Nightstand – right
(for 49" bed with storage)**
2-DOM-12-04

22"w x 15 1/2"l x 24 1/4"h



1 Drawer Nightstand
2-MAN-11-04

18 1/2"w x 18"l x 23 3/4"h



2 Drawer Nightstand
2-MAN-22-04

26 7/8"w x 18"l x 28 1/4"h



Wall Mirror
5-CAL-20-04

30"w x 28 3/4"l x 1 1/4"deep



Large Wall Mirror
5-CAR-21-04

49 3/4"w x 32 3/4"h x 1 1/4"deep





3 Drawer
2-MAN-31-04

33 1/2" w x 18" l x 31 1/4" h



4 Drawer
2-MAN-41-04

33 1/2" w x 18" l x 37 3/8" h



5 Drawer Narrow
2-MAN-51-04

26 7/8" w x 18" l x 51 3/8" h



6 Drawer
2-MAN-61-04

66 1/8" w x 18" l x 31 1/4" h



5 Drawer Wide
2-MAN-52-04

33 1/2" w x 18" l x 51 7/8" h



8 Drawer
2-MAN-82-04

66 1/8" w x 18" l x 37 3/8" h



10 Drawer
2-MAN-92-04

66 1/8" w x 18" l x 51 7/8" h

MODULUXE BEDROOM

Modern Luxury for the Bedroom

Available in three unique headboard designs, a 29" H and a 35" H series, and with an array of other options. Moduluxe has the versatility to realize your vision.

The Moduluxe Bedroom is crafted in solid cherry or American black walnut hardwood* and Made to Order in six finishes** with a variety of knob or pull options. The finish is **GREENGUARD Certified** for low chemical emissions.

*Bed headboard panel is laminated with cherry or walnut veneer.

**Natural variations in solid wood and hand-applied finishes make each piece unique. Slight grain and finish irregularities as well as subtle differences in stain shades are signs that the furniture has been crafted from solid wood and are considered hallmarks of quality.



Moduluxe is Versatility.

Platform beds and cases are available in heights of either 29" or 35". A 35" high storage bed is also available.

Three unique headboard designs are available: a flat panel design, an upholstered design and a louvered "clapboard" design.

Cases are available in a wide range of configurations.

The Moduluxe Bedroom is crafted in solid cherry, or American black walnut hardwood* and Made to Order in six finishes** with a variety of knob or pull options. The finish is **GREENGUARD Certified** for low chemical emissions.

*Bed headboard panel is laminated with cherry or walnut veneer.

**Natural variations in solid wood and hand-applied finishes make each piece unique. Slight grain and finish irregularities as well as subtle differences in stain shades are signs that the furniture has been crafted from solid wood and are considered hallmarks of quality.



29" High Bed



35" High Bed

35" High Case

29" High Case



In basic functional terms the difference between the 29" high case series and the 35" high case series may be understood as the difference of one drawer - as with the three and four drawer cases shown here.

Moduluxe Headboard Designs



Panel Headboard

Simple design emphasizing the character of the wood grain itself.



Upholstered Headboard

Horizontal bolsters available in microsuede or full aniline dyed leather in multiple colors as well as customer's own material.



Louvered Headboard

This "clapboard" style design emphasizes the character of the wood grain with slightly more geometric detail than the panel headboard.

29" High Beds & Nightstands

Three unique headboard designs are available: a flat panel design, an upholstered design and a louvered "clapboard" design.

*Bed headboard panel is laminated with maple, cherry or walnut veneer.



Moduluxe 29" High Plinth Base Bed with Veneer Headboard - deck height 8 7/8"

QUEEN 1-MVD-22-XX 66"w x 86"l x 29"h

KING 1-MVD-21-XX 82"w x 86"l x 29"h

CAL KING 1-MVD-25-XX 78"w x 90"l x 29"h



29" High Box Nightstand to Match Plinth Base Bed - 18 1/2" wide
2-MOD-01-XX 18 1/2"w x 18 7/8"l x 29"h



Moduluxe 29" High Plinth Base Bed with Clapboard Headboard - deck height 8 7/8"

QUEEN 1-MCD-22-XX 66"w x 86"l x 29"h

KING 1-MCD-21-XX 82"w x 86"l x 29"h

CAL KING 1-MCD-25-XX 78"w x 90"l x 29"h



29" High Shelf Nightstand to Match Plinth Base Bed - 18 1/2" wide
2-MOD-03-XX 18 1/2"w x 18"l x 29"h



Moduluxe 29" High Plinth Base Bed with Upholstery Headboard - deck height 8 7/8"

QUEEN 1-MPD-22-XX 66"w x 86"l x 29"h

KING 1-MPD-21-XX 82"w x 86"l x 29"h

CAL KING 1-MPD-25-XX 78"w x 90"l x 29"h



29" High Box Nightstand to Match Plinth Base Bed - 24" wide
2-MOD-02-XX 24"w x 18 7/8"l x 29"h



29" High Shelf Nightstand to Match Plinth Base Bed - 18 1/2" wide
2-MOD-04-XX 24"w x 18"l x 29"h

35" High Beds & Nightstands

Three unique headboard designs are available: a flat panel design, an upholstered design and a louvered "clapboard" design.

*Bed headboard panel is laminated with maple, cherry or walnut veneer.



Moduluxe 35" High Plinth Base Bed with Veneer Headboard - deck height 8 7/8"

QUEEN 1-MVD-32-XX 66"w x 86"l x 35"h

KING 1-MVD-31-XX 82"w x 86"l x 35"h

CAL KING 1-MVD-35-XX 78"w x 90"l x 35"h



35" High Box Nightstand to Match Plinth Base Bed - 18 1/2" wide

2-MOD-05-XX 18 1/2"w x 18 7/8"l x 35"h



Moduluxe 35" High Plinth Base Bed with Clapboard Headboard -deck height 8 7/8"

QUEEN 1-MCD-32-XX 66"w x 86"l x 35"h

KING 1-MCD-31-XX 82"w x 86"l x 35"h

CAL KING 1-MCD-35-XX 78"w x 90"l x 35"h



35" High Shelf Nightstand to Match Plinth Base Bed - 18 1/2" wide

2-MOD-07-XX 18 1/2"w x 18"l x 35"h



Moduluxe 35" High Plinth Base Bed with Upholstery Headboard - deck height 8 7/8"

QUEEN 1-MPD-32-XX 66"w x 86"l x 35"h

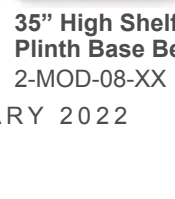
KING 1-MPD-31-XX 82"w x 86"l x 35"h

CAL KING 1-MPD-35-XX 78"w x 90"l x 35"h



35" High Box Nightstand to Match Plinth Base Bed - 24" wide

2-MOD-06-XX 24"w x 18 7/8"l x 35"h



35" High Shelf Nightstand to Match Plinth Base Bed - 24" wide

2-MOD-08-XX 24"w x 18"l x 35"h

35" High Storage Beds & Nightstands

Space, style and function are the three main themes expressed in the Moduluxe storage bed. With 4, eight-inch-deep, sub-mounted drawers, the bed provides plenty of inconspicuous storage, allowing for a roomier living environment.

The storage bed is Made to Order with a variety of knob or pull options.

*Bed headboard panel is laminated with maple, cherry or walnut veneer.



**Moduluxe 35" High Storage Base Bed
with Veneer Headboard
platform height 12 1/2"**

QUEEN 1-MVD-32-XX-STOR 66"w x 86"l x 35"h

KING 1-MVD-31-XX-STOR 82"w x 86"l x 35"h

CAL KING 1-MVD-35-XX-STOR 78"w x 90"l x 35"h



**35" High Box Nightstand to Match
Storage Base Bed - 18 1/2" wide**
2-MSD-05-XX 18 1/2"w x 18 7/8"l x 35"h



**Moduluxe 35" High Storage Base Bed
with Clapboard Headboard
- platform height 12 1/2"**

QUEEN 1-MCD-32-XX-STOR 66"w x 86"l x 35"h

KING 1-MCD-31-XX-STOR 82"w x 86"l x 35"h

CAL KING 1-MCD-35-XX-STOR 78"w x 90"l x 35"h



**35" High Shelf Nightstand to Match
Storage Base Bed - 18 1/2" wide**
2-MSD-07-XX 18 1/2"w x 18"l x 35"h



**Moduluxe 35" High Storage Base Bed
with Upholstery Headboard
- platform height 12 1/2"**

QUEEN 1-MPD-32-XX-STOR 66"w x 86"l x 35"h

KING 1-MPD-31-XX-STOR 82"w x 86"l x 35"h

CAL KING 1-MPD-35-XX-STOR 78"w x 90"l x 35"h



**35" High Box Nightstand to Match
Storage Base Bed - 24" wide**
2-MSD-06-XX 24"w x 18 7/8"l x 35"h



**35" High Shelf Nightstand to Match
Storage Base Bed - 24" wide**
2-MSD-08-XX 24"w x 18"l x 35"h



1 Drawer Nightstand
2-MOD-10-XX 18 1/2"w x 18"l x 21"h



2 Drawer Nightstand
2-MOD-22-XX 26 7/8"w x 18"l x 25 7/8"h



3 Drawer
2-MOD-30-XX 33 1/2"w x 18"l x 29"h



4 Drawer
2-MOD-40-XX 33 1/2"w x 18"l x 35"h



5 Drawer Narrow
2-MOD-50-XX 26 7/8"w x 18"l x 49"h



5 Drawer Wide
2-MOD-52-XX 33 1/2"w x 18"l x 49 1/2"h



6 Drawer
2-MOD-60-XX 66 1/8"w x 18"l x 29"h



8 Drawer
2-MOD-80-XX 66 1/8"w x 18"l x 35"h



10 Drawer
2-MOD-92-XX 66 1/8"w x 18"l x 49 1/2"h



4 Door Dresser
4-MOD-40-XX 66 1/8"w x 18"l x 29"h



**1 Door on Either Side of 3 Drawers
Dresser**
4-MOD-50-XX 66 1/8"w x 18"l x 29"h



2 Drawers over 4 Door Dresser
4-MOD-60-XX 66 1/8"w x 18"l x 35"h



**3 Drawers on Right, 2 Doors
on Left Dresser**
4-MOD-51-XX 66 1/8"w x 18"l x 29"h



**3 Drawers on Left, 2 Doors
on Right Dresser**
4-MOD-52-XX 66 1/8"w x 18"l x 29"h



**4 Drawers on Left, 1 Drawer over
2 Doors on Right Dresser**
4-MOD-72-XX 66 1/8"w x 18"l x 35"h



**4 Drawers on Right, 1 Drawer over
2 Doors on Left Dresser**
4-MOD-71-XX 66 1/8"w x 18"l x 35"h



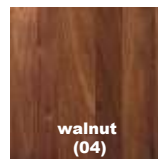
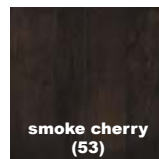
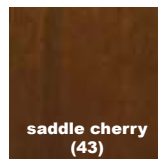
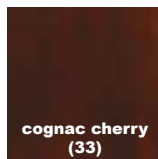
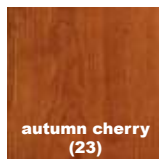
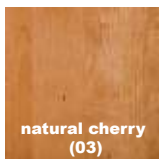
Large Wall Mirror
5-CAR-21-XX
49 3/4"w x 32 3/4"h x 1 1/4" deep



Wall Mirror
5-CAL-20-XX
30"w x 28 3/4"h x 1 1/4" deep

Finish Options

Natural variations in solid wood and hand-applied finishes make each piece unique. Slight grain and finish irregularities as well as subtle differences in stain shades are signs that the furniture has been crafted from solid wood and are considered hallmarks of quality.



Upholstery Options

Upholstered items are available in a range of microsuede, fabric, UltraSuede®, UltraLeather® Original by UltraFabrics®, Elements Collection by Sunbrella or leather colors as well as COM (customer's own material). Please refer to the upholstery page of this catalog.



MONTEREY BEDROOM

The Monterey Bedroom gives traditional Arts & Crafts an Asian touch. The clean lines of the Monterey beds are perfectly complemented by a selection of case pieces. The Monterey bed is designed for use with a mattress only.

The Monterey Bedroom is crafted in solid cherry hardwood* and Made to Order in five finishes** with a variety of knob or pull options. The finish is **GREENGUARD Certified** for low chemical emissions.

*Case sides are laminated with cherry veneer.

**Natural variations in solid wood and hand-applied finishes make each piece unique. Slight grain and finish irregularities as well as subtle differences in stain shades are signs that the furniture has been crafted from solid wood and are considered hallmarks of quality.





Monterey Bed - platform height 16"

FULL	1-MON-13-XX	58 1/4"w x 79"l x 52"h
QUEEN	1-MON-12-XX	64 1/4"w x 84"l x 52"h
KING	1-MON-11-XX	80 1/4"w x 84"l x 52"h
CAL KING	1-MON-15-XX	76 1/4"w x 88"l x 52"h



Monterey Bed with Upholstered Panel - platform height 16"

FULL	1-MON-23-XX	58 1/4"w x 79"l x 52"h
QUEEN	1-MON-22-XX	64 1/4"w x 84"l x 52"h
KING	1-MON-21-XX	80 1/4"w x 84"l x 52"h
CAL KING	1-MON-25-XX	76 1/4"w x 88"l x 52"h

Three unique headboard designs are available: a flat panel design, an upholstered design and a louvered Space, style and function are the three main themes expressed in the Monterey storage bed. With 4, eight inch deep, sub-mounted drawers, the bed provides plenty of inconspicuous storage, allowing for a roomier living environment. The Monterey storage bed is unique, in that the drawers are mounted six inches above the floor allowing for easier access than other storage beds. The storage bed is Made to Order with a variety of knob or pull options.

The optional nightstands are designed to allow easy access to the storage drawers.

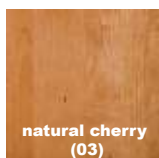


Monterey Bed with Storage - platform height 16"

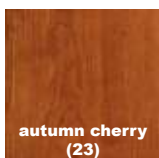
FULL	1-MON-13-XX-STOR	58 1/4"w x 79"l x 52"h
QUEEN	1-MON-12-XX-STOR	64 1/4"w x 84"l x 52"h
KING	1-MON-11-XX-STOR	80 1/4"w x 84"l x 52"h
CAL KING	1-MON-15-XX-STOR	76 1/4"w x 88"l x 52"h



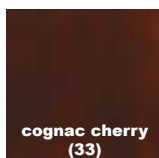
Detail of Berkeley Bed with Storage



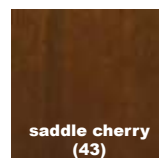
natural cherry
(03)



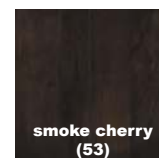
autumn cherry
(23)



cognac cherry
(33)



saddle cherry
(43)



smoke cherry
(53)



**Monterey Bed with Storage and Upholstered Panel
- platform height 16"**

FULL 1-MON-23-XX-STOR 58 1/4"w x 79"l x 52"h

QUEEN 1-MON-22-XX-STOR 64 1/4"w x 84"l x 52"h

KING 1-MON-21-XX-STOR 80 1/4"w x 84"l x 52"h

CAL KING 1-MON-25-XX-STOR 76 1/4"w x 88"l x 52"h

Upholstery Options

Upholstered items are available in a range of microsuede, fabric, UltraSuede®, UltraLeather® Original by UltraFabrics®, Elements Collection by Sunbrella or leather colors as well as COM (customer's own material). Please refer to the upholstery page of this catalog.



Nightstand - left
2-BER-01-XX

22"w x 15 1/2"l x 26"h



Nightstand - right
2-BER-02-XX

22"w x 15 1/2"l x 26"h



1 Drawer Nightstand
2-MNT-10-XX

21 3/4"w x 20"l x 25 1/2"h



3 Drawer
2-MNT-30-XX

33 3/4"w x 20 1/4"l x 35 1/4"h



2 Drawer Nightstand
2-MNT-20-XX

23 3/4"w x 22"l x 25 1/2"h

Upholstery Options

Upholstered items are available in a range of microsuede, fabric, UltraSuede®, UltraLeather® Original by UltraFabrics®, Elements Collection by Sunbrella or leather colors as well as COM (customer's own material). Please refer to the upholstery page of this catalog.



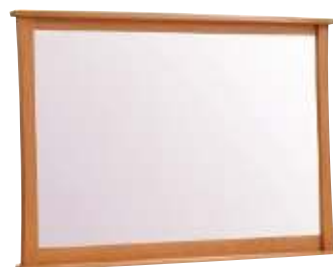
Bench
5-BER-60-XX

58"w x 19"l x 19"h



5 Drawer
2-MNT-50-XX

33 3/4"w x 20 1/4"l x 50"h



Wall Mirror
2-BER-21-XX

52"w x 34 1/4"h x 3"deep



7 Drawer
2-MNT-70-XX

23 3/4"w x 22"l x 61"h



Floor Mirror
5-BER-30-XX

25 1/4"w x 19 1/2"l x 64"h



6 Drawer and Accessory Case
2-MNT-60-XX

58 3/4"w x 20 1/4"l x 35 1/4"h

5-MNT-10-XX 49 3/4"w x 16"l x 6 1/4"h



10 Drawer
2-MNT-80-XX

58 3/4"w x 20 1/4"l x 50"h

SARAH BEDROOM IN CHERRY

The Sarah Bedroom exhibits the clean lines and balanced proportions of its Shaker influence. At the center of the Sarah Bedroom is the striking bed design of the romantic raised panel sleigh bed. It has a generous headboard and can be configured for a mattress and box spring or mattress only. The Sarah Sleigh bed with a high footboard is available with either a 51" or 45" high headboard.

All pieces are made of solid cherry hardwood* and Made to Order in five finishes** with a variety of knob or pull options. The finish is **GREENGUARD Certified** for low chemical emissions.

*Case sides are laminated with cherry or maple veneer.

**Natural variations in solid wood and hand-applied finishes make each piece unique. Slight grain and finish irregularities as well as subtle differences in stain shades are signs that the furniture has been crafted from solid wood and are considered hallmarks of quality.





**Sarah Sleigh Bed - Low Footboard - 45''h Headboard
- platform height 12''**

TWIN 1-SLP-14-XX 41 1/2''w x 87 3/4''l x 45''h

FULL 1-SLP-13-XX 56 1/4''w x 87 3/4''l x 45''h

QUEEN 1-SLP-12-XX 62 1/2''w x 91 3/4''l x 45''h

KING 1-SLP-11-XX 78 1/2''w x 91 3/4''l x 45''h

CAL KING 1-SLP-15-XX 74 1/2''w x 95 3/4''l x 45''h



Sarah Bed with Storage - platform height 15 3/4''

FULL 1-SLV-23-XX-STOR 56 1/2''w x 88 1/4''l x 48''h

QUEEN 1-SLV-22-XX-STOR 62 1/2''w x 92 1/4''l x 48''h

KING 1-SLV-21-XX-STOR 78 1/2''w x 92 1/4''l x 48''h

CAL KING 1-SLV-25-XX-STOR 74 1/2''w x 96 1/4''l x 48''h

Space, style and function are the three main themes expressed in the storage bed. With 4, eight-inch-deep, sub mounted drawers, the bed provides plenty of inconspicuous storage, allowing for a roomier living environment.

The sleigh storage bed is unique, in that the drawers are mounted six inches above the floor allowing for easier access than other storage beds. The storage bed is Made to Order with a variety of knob or pull options.

The optional nightstands are designed to allow easy access to the storage drawers.

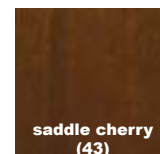
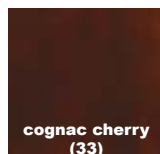
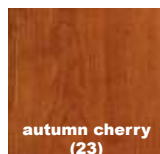
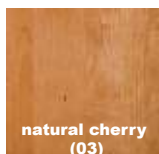


**Sarah Sleigh Bed - High Footboard - 51" h Headboard
- t-slat height 10"**

TWIN	1-SLV-14-XX	41 1/2" w x 93 1/2" l x 51" h
FULL	1-SLV-13-XX	56 1/4" w x 93 1/2" l x 51" h
QUEEN	1-SLV-12-XX	62 1/2" w x 97 1/2" l x 51" h
KING	1-SLV-11-XX	78 1/2" w x 97 1/2" l x 51" h
CAL KING	1-SLV-15-XX	74 1/2" w x 101 1/2" l x 51" h

**Sarah Sleigh Bed - High Footboard - 45" h Headboard
(not shown) - t-slat height 10" /
platform height 12"**

TWIN	1-SLM-14-XX	41 1/2" w x 93 1/2" l x 45" h
FULL	1-SLM-13-XX	56 1/4" w x 93 1/2" l x 45" h
QUEEN	1-SLM-12-XX	62 1/2" w x 97 1/2" l x 45" h
KING	1-SLM-11-XX	78 1/2" w x 97 1/2" l x 45" h
CAL KING	1-SLM-15-XX	74 1/2" w x 101 1/2" l x 45" h





Nightstand - left
2-SRH-01-XX

22"w x 15 1/2"l x 26"h



Nightstand - right
2-SRH-02-XX

22"w x 15 1/2"l x 26"h



1 Drawer Nightstand
2-SRH-11-XX

22"w x 22"l x 24"h

2-SRH-12-XX 22"w x 22"l x 28"h



2 Drawer Nightstand
2-SRH-20-XX

24"w x 24"l x 24"h

2-SRH-21-XX 24"w x 24"l x 28"h



3 Drawer
2-SRH-31-XX

33 3/4"w x 20 1/4"l x 33 3/4"h



5 Drawer
2-SRH-51-XX

33 3/4"w x 20 1/4"l x 48 1/2"h



6 Drawer and Accessory Case
2-SRH-61-XX

59 1/4"w x 20 1/4"l x 33 1/4"h

5-SRH-10-XX 51"w x 16"l x 6"h



7 Drawer
2-SRH-70-XX

24"w x 24"l x 59 1/2"h



10 Drawer
2-SRH-80-XX

59 1/4"w x 20 1/4"l x 48 1/2"h

SARAH BEDROOM IN CHERRY & MAPLE

The Sarah Bedroom is also available in a solid cherry/solid maple combination. This striking yet subtle contrast of solid hardwoods adds dimension to the Sarah Sleigh bed and case pieces.

The Sarah Bedroom is made of solid cherry and maple* and Made to Order with a variety of knob or pull options. The cases are also available in maple hardwood* and Made to Order in two finishes** with a variety of knob or pull options. The finish is **GREENGUARD Certified** for low chemical emissions.

*Case sides are laminated with maple veneer.

**Natural variations in solid wood and hand-applied finishes make each piece unique. Slight grain and finish irregularities as well as subtle differences in stain shades are signs that the furniture has been crafted from solid wood and are considered hallmarks of quality.





**Sarah Sleigh Bed - Low Footboard - 45" h Headboard
- platform height 12"**

TWIN 1-SLP-14-02 41 1/2" w x 87 3/4" l x 45" h

FULL 1-SLP-13-02 56 1/4" w x 87 3/4" l x 45" h

QUEEN 1-SLP-12-02 62 1/2" w x 91 3/4" l x 45" h

KING 1-SLP-11-02 78 1/2" w x 91 3/4" l x 45" h

CAL KING 1-SLP-15-02 74 1/2" w x 95 3/4" l x 45" h



Sarah Bed with Storage - platform height 15 3/4"

FULL 1-SLV-23-02-STOR 56 1/2" w x 88 1/4" l x 48" h

QUEEN 1-SLV-22-02-STOR 62 1/2" w x 92 1/4" l x 48" h

KING 1-SLV-21-02-STOR 78 1/2" w x 92 1/4" l x 48" h

CAL KING 1-SLV-25-02-STOR 74 1/2" w x 96 1/4" l x 48" h

Space, style and function are the three main themes expressed in the storage bed. With 4, eight-inch-deep, sub mounted drawers, the bed provides plenty of inconspicuous storage, allowing for a roomier living environment.

The sleigh storage bed is unique, in that the drawers are mounted six inches above the floor allowing for easier access than other storage beds. The storage bed is Made to Order with a variety of knob or pull options.

The optional nightstands crafted in solid maple are designed to allow easy access to the storage drawers.



**Sarah Sleigh Bed - High Footboard - 51" h Headboard
- t-slat height 10"**

TWIN	1-SLV-14-02	41 1/2" w x 93 1/2" l x 51" h
FULL	1-SLV-13-02	56 1/4" w x 93 1/2" l x 51" h
QUEEN	1-SLV-12-02	62 1/2" w x 97 1/2" l x 51" h
KING	1-SLV-11-02	78 1/2" w x 97 1/2" l x 51" h
CAL KING	1-SLV-15-02	74 1/2" w x 101 1/2" l x 51" h

**Sarah Sleigh Bed - High Footboard - 45" h Headboard
(not shown) - t-slat height 10"
platform height 12"**

TWIN	1-SLM-14-02	41 1/2" w x 93 1/2" l x 45" h
FULL	1-SLM-13-02	56 1/4" w x 93 1/2" l x 45" h
QUEEN	1-SLM-12-02	62 1/2" w x 97 1/2" l x 45" h
KING	1-SLM-11-02	78 1/2" w x 97 1/2" l x 45" h
CAL KING	1-SLM-15-02	74 1/2" w x 101 1/2" l x 45" h



Nightstand - left
2-SRH-01-XX

22" w x 15 1/2" l x 26" h



Nightstand - right
2-SRH-02-XX

22" w x 15 1/2" l x 26" h



1 Drawer Nightstand
2-SRH-11-02

22" w x 22" l x 24" h

2-SRH-12-02 22" w x 22" l x 28" h



2 Drawer Nightstand
2-SRH-20-02

24"w x 24"l x 24"h

2-SRH-21-02 24"w x 24"l x 28"h



3 Drawer
2-SRH-31-XX

33 3/4"w x 20 1/4"l x 33 3/4"h



5 Drawer
2-SRH-51-02

33 3/4"w x 20 1/4"l x 48 1/2"h



6 Drawer and Accessory Case
2-SRH-61-02

59 1/4"w x 20 1/4"l x 33 3/4"h

5-SRH-10-02 51"w x 16"l x 6"h



7 Drawer
2-SRH-70-02

24"w x 24"l x 59 1/2"h



10 Drawer
2-SRH-80-02

59 1/4"w x 20 1/4"l x 48 1/2"h

For nightstands and cases only.



natural maple
(01)



parchment
maple
(62)

SLOANE BEDROOM IN ASH

With its plush upholstered headboard and soft contemporary design, the Sloane bedroom will bring comfort, class and style to your home. The Sloane Floating bed is configured for a mattress only. For a bit of soft, nighttime illumination underbed LED lighting is now available on the Sloane floating bed. Lights are zoned left and right with independent control for each sleeper. The Sloane beds with legs can be configured for a mattress and box spring or mattress only. Upholstered items are available in a range of microsuede, fabric, UltraSuede®, UltraLeather® Original by UltraFabrics®, Elements Collection by Sunbrella or leather colors as well as COM (customer's own material). Please refer to the upholstery page of this catalog.

The Sloane Bedroom is crafted in solid ash hardwood and Made to Order in five finishes* with a variety of knob or pull options. The finish is **GREENGUARD Certified** for low chemical emissions.

*Natural variations in solid wood and hand-applied finishes make each piece unique. Slight grain and finish irregularities as well as subtle differences in stain shades are signs that the furniture has been crafted from solid wood and are considered hallmarks of quality. Products selected in Soaped Ash display a variegated range of colors from blonde to light brown.





Sloane Floating Bed – platform height 11 ½”

QUEEN	1-SLO-02-XX	62”w x 88 ¾”l x 48”h
KING	1-SLO-01-XX	78”w x 88 ¾”l x 48”h
CAL KING	1-SLO-05-XX	74”w x 92 ¾”l x 48”h



Sloane Floating Bed with Under Bed Lighting

QUEEN	LIT-KIT-02	62”w x 88 ¾”l x 48”h
KING	LIT-KIT-01	78”w x 88 ¾”l x 48”h
CAL KING	LIT-KIT-05	74”w x 92 ¾”l x 48”h



Sloane Bed with Legs for mattress and box spring – t-slat height 6 ¾”

QUEEN	1-SLO-12-XX	62”w x 89 ¾”l x 48”h
KING	1-SLO-11-XX	78”w x 89 ¾”l x 48”h
CAL KING	1-SLO-15-XX	74”w x 93 ¾”l x 48”h



Sloane Bed with Legs for mattress only – platform height 11 ½”

QUEEN	1-SLO-22-XX	62”w x 89 ¾”l x 48”h
KING	1-SLO-21-XX	78”w x 89 ¾”l x 48”h
CAL KING	1-SLO-25-XX	74”w x 93 ¾”l x 48”h



1 Drawer Nightstand
2-SLO-10-XX

18 1/2"w x 18"l x 20 3/8"h



2 Drawer Nightstand
2-SLO-20-XX

26 7/8"w x 18"l x 25 3/8"h



3 Drawer
2-SLO-30-XX

33 1/2"w x 18"l x 28 3/8"h



4 Drawer
2-SLO-40-XX

33 1/2"w x 18"l x 34 1/2"h



5 Drawer Narrow
2-SLO-50-XX

26 7/8"w x 18"l x 48 1/2"h



5 Drawer Wide
2-SLO-52-XX

33 1/2"w x 18"l x 49"h



6 Drawer
2-SLO-60-XX
66 1/8"w x 18"l x 28 3/8"h



8 Drawer
2-SLO-80-XX
66 1/8"w x 18"l x 34 1/2"h

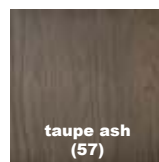
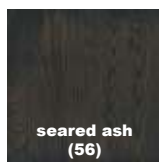
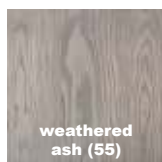
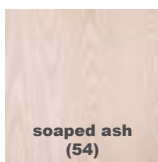


10 Drawer
2-SLO-90-XX
66 1/8"w x 18"l x 49"h

Upholstery Options

Upholstered items are available in a range of microsuede, fabric, UltraSuede®, UltraLeather® Original by UltraFabrics®, Elements Collection by Sunbrella or leather colors as well as COM (customer's own material). Please refer to the upholstery page of this catalog.

Finish Options



SLOANE BEDROOM IN WALNUT

With its plush upholstered headboard and soft contemporary design, the Sloane bedroom will bring comfort, class and style to your home. The Sloane Floating bed is configured for a mattress only. For a bit of soft, nighttime illumination underbed LED lighting is now available on the Sloane floating bed. Lights are zoned left and right with independent control for each sleeper. The Sloane beds with legs can be configured for a mattress and box spring or mattress only. Upholstered items are available in a range of microsuede, fabric, UltraSuede®, UltraLeather® Original by UltraFabrics®, Elements Collection by Sunbrella or leather colors as well as COM (customer's own material). Please refer to the upholstery page of this catalog.

The Sloane Bedroom is crafted in solid American black walnut and Made to Order with a variety of knob or pull options. Sloane bed rails and case sides in walnut use finger jointed heartwood interior staves. The finish is **GREENGUARD Certified** for low chemical emissions.





Sloane Floating Bed – platform height 11 ½”

QUEEN	1-SLO-02-04	62”w x 88 ¾”l x 48”h
KING	1-SLO-01-04	78”w x 88 ¾”l x 48”h
CAL KING	1-SLO-05-04	74”w x 92 ¾”l x 48”h



Sloane Floating Bed with Under Bed Lighting

QUEEN	LIT-KIT-02
KING	LIT-KIT-01
CAL KING	LIT-KIT-05



Sloane Bed with Legs for mattress and box spring – t-slat height 6 ¾”

QUEEN	1-SLO-12-04	62”w x 89 ¾”l x 48”h
KING	1-SLO-11-04	78”w x 89 ¾”l x 48”h
CAL KING	1-SLO-15-04	74”w x 93 ¾”l x 48”h



Sloane Bed with Legs for mattress only – platform height 11 ½”

QUEEN	1-SLO-22-04	62”w x 89 ¾”l x 48”h
KING	1-SLO-21-04	78”w x 89 ¾”l x 48”h
CAL KING	1-SLO-25-04	74”w x 93 ¾”l x 48”h



1 Drawer Nightstand
2-SLO-10-04

18 1/2"w x 18"l x 20 3/8"h



2 Drawer Nightstand
2-SLO-20-04

26 7/8"w x 18"l x 25 3/8"h



3 Drawer
2-SLO-30-04

33 1/2"w x 18"l x 28 3/8"h



4 Drawer
2-SLO-40-04

33 1/2"w x 18"l x 34 1/2"h



5 Drawer Narrow
2-SLO-50-04

26 7/8"w x 18"l x 48 1/2"h



5 Drawer Wide
2-SLO-52-04

33 1/2"w x 18"l x 49"h



6 Drawer
2-SLO-60-04

66 1/8"w x 18"l x 28 3/8"h



8 Drawer
2-SLO-80-04

66 1/8"w x 18"l x 34 1/2"h



10 Drawer
2-SLO-90-04

66 1/8"w x 18"l x 49"h

Upholstery Options

Upholstered items are available in a range of microsuede, fabric, UltraSuede®, UltraLeather® Original by UltraFabrics®, Elements Collection by Sunbrella or leather colors as well as COM (customer's own material). Please refer to the upholstery page of this catalog.



AUDREY DINING



dining

ISO DINING



CATALINA DINING



CATALINA DINING



DESIGNERS



Armin Driver is the Design Director for Copeland Furniture. Armin started her education at SNDT University, Mumbai, India where she completed her diploma in Interior Design. Upon graduating from SNDT, she joined Circus Design Studio as a founding partner where she worked on several interior and architectural projects for nine years. In 1998 she moved to Ft. Bragg, California to attend the College of the Redwoods studying fine woodworking under master craftsman James Krenov for two years. She then joined Copeland Furniture and has been with them since then.



Carl Thompson trained and graduated as an Industrial Designer. He has worked for some of the most respected names in modern design including Eliot Noyes, Walter Dorwin Teague, and Henry Dreyfuss. Over the course of his career he has designed a broad range of products with a particular emphasis on aircraft interiors, rapid transit vehicles, and industrial vehicles. In each case, seating is an elementary and important piece. That experience applies to furniture design, a continuing interest. He believes design is the synthesis of materials, methods, art, and science producing attractive, comfortable, useful objects and furnishings. This approach has led to domestic and international recognition.

THE *BEHAVIOR* OF SOLID WOOD FURNITURE



Wood is dynamic material. Some say that it is still “living” even after it is made into furniture. Unlike composite materials and stone, it is constantly adapting to its environment and actually changing weight, shape and size. For instance, a 42” wide table can change 3/8” of an inch in width over the course of a year as the relative humidity in a living space varies with the seasons. Sometimes one surface of a wooden component will receive a different exposure to seasonal changes than the other side and a slight warping or “cupping” might occur. “Cupping” and warping are minimized by engineering the furniture so that wide expanses of hardwood, such as table tops, are stabilized by other components that run across the width of the panel and limit the extent to which the wider panel can move. We also retard variation in moisture content with the application of moisture resistant **Greenguard finishes**. While engineering solutions can limit changes in shape they will never totally eliminate them and some movement is to be expected.

Some interesting facts about solid hardwood furniture and how moisture and humidity effect it:

- 🌿 The hardwoods we use to make furniture have been dried to 6% - 8% moisture content.
- 🌿 The equalized moisture content (EMC) of a typical living environment varies from a low of 4% to a high of 11%.
- 🌿 The range in environment humidity impacts the moisture content of everything in it. For example, when a 42” x 84” Axis Dining Table leaves our factory it weighs 120 lbs. 8 lbs, 6 ounces of that is water.
- 🌿 If exposed over a long enough term to the driest residential environment (heated air in a winter climate) it will lose about 3 1/2 lbs. of water.
- 🌿 Exposed to a high humidity environment (un-air conditioned beach house) it will gain 3 1/2 lbs. It almost never reaches those extremes, because the driest and most humid seasons usually only last for several months and moisture resistant finished retards drying and uptake of moisture.

Think of the cellular structure of wood as bundles of long narrow tubes. As the moisture content of the cells is reduced the tube shrinks in width but not length. With this variation in moisture content, solid wood furniture shrinks, expands and moves. The movement is small and happens slowly and often time it is never noticed. For each 3% change in moisture content of finished wood the width of the wood will change 1% in its width. That means that if we make a table 42” wide out of lumber that is 8% moisture content, and it is left long enough in an environment with 11% EMC, it could expand by 3/8” in width. In extreme to the other, the change in width would be 3/4”.

SOLID WOOD: EXPANSION, CONTRACTION AND SEASONAL CHANGES

Moisture content of wood vs. relative humidity	
Relative humidity	Moisture content
0%	0%
20%	4%
40%	7%
15%	14%
99%	23-30%
For every 4% of change in moisture content, wood changes 1% in width Changes in length are negligible	

Seasonal changes in humidity cause wood to shrink in the winter and expand in the summer. Small changes in dimension and shape are normal and are to be expected.

The science:

Wood is hygroscopic, which means its **moisture content (MC)** will fluctuate based on the **relative humidity (RH)** of the surrounding air. As humidity increases, the MC increases, and the wood expands, and as the humidity decreases, MC decreases, and the wood shrinks. This relationship is referred to as **Equilibrium Moisture Content (EMC)**.

The moisture content of wood is tied directly to the relative humidity of the surrounding air. The higher the relative humidity, the higher the MC of the wood. Furniture delivered into a new environment will take a while to reach its **equilibrium moisture content (EMC)** with the air. In other words, for the wood to acclimate to the humidity level in its new environment, it may take on more moisture or it may dry out. For example, if furniture is made with wood at **6-8% MC** but is exposed to **20% RH**, the wood will dry to 4% MC (and shrink as it dries). If exposed long enough to acclimate to the environment, it could shrink 1%.



How does that impact my furniture?

As an example, an **Exeter Extension Table** is made 111 ½" long. If it is acclimated to a more humid summer environment, it expands to 112" long. In a dryer winter environment it will return to 111 ½"

In addition to small changes in size, changes in the environment will result in small changes in shape. A table leaf may lift slightly at the edge so that it deviates from plane with the adjacent leaf (.020"). A glass placed across the joining line may rock slightly. If slid from one section to another, it may catch or feel like it is going to "trip". This is completely normal and to be expected with solid wood extension tables.

The leaves will expand or contract faster at the ends of the panels. This will result in slightly concave shaped edges in the summer and will show a slight gap in the center of the table (image at left).

In the winter the leaves will shrink at the ends and the edges will be a slightly convex. The tiny daylight gap will show at the ends of the leaves. **These are normal seasonal changes and are to be expected with solid wood extension tables.**



SELECT HARDWOODS

Copeland selects hardwoods with a long history of sales performance in the North American marketplace. These well established species remain prized and continue to attract top dollar with consumers.



CHERRY



MAPLE



WALNUT



ASH



OAK

CHERRY offers superior woodworking characteristics. A strong hardwood with a subtle grain pattern add a uniform texture, its color darkens with exposure to sunlight. It is important to understand that exposure to light accelerates the natural oxidization process. An objects left on a cherry wood surface for an extended period of time may retard the aging process in a limited area. Simply remove the object and, over time, the surface will attain a uniform reddish brown color.

MAPLE is a heavy wood characterized by straight grain or clusters of curls (burls). It is highly resistant to abrasion and indentation and the natural color ranges from cream to light brown.

AMERICAN BLACK WALNUT is a dense wood with a uniform to highly figured grain. The color ranges from light gray-brown to dark purplish-brown. Its rich patina deepens with age.

AMERICAN WHITE ASH is hard and strong and has a medium to coarse, open grain texture. The grain is almost always straight and regular. The heartwood is a light to a medium color, while the sapwood tends to be beige or light brown and is not always sharply demarcated from the heartwood.

Wood options are indicated in piece descriptions. Products selected in Soaped Ash display a variegated range of colors from blonde to light brown.

OAK is a dense wood known for its great strength and hardness. The wood is very resistant to insect and fungal attack because of its high tannin content.

FINISHES AND FINISH OPTIONS

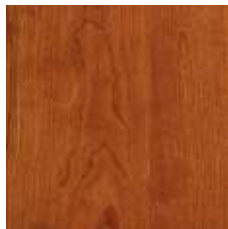
All pieces are finished with a catalyzed lacquer/varnish that resists stains, moisture rings and spots, heat damage (from hot beverages, etc.), and abrasions. Finishes are formulated to meet Kitchen Cabinet Manufacturers Association (KCMA) standards and provides lasting protection.

Standard finish is GREENGUARD Certified: We use a catalyzed sealer and top coat that is **GREENGUARD Certified** for low chemical emissions as the default finish option on all of our products. **GREENGUARD certification** is a testing program of UL (Underwriters Laboratory) focusing on the issue of indoor air quality. Further information about **GREENGUARD certification**, can be found at:

<http://www.greenguard.org>



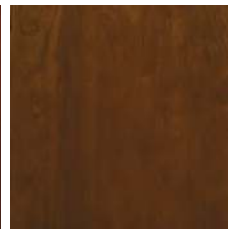
NATURAL CHERRY (03)



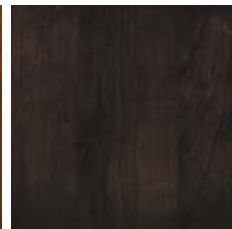
AUTUMN CHERRY (23)



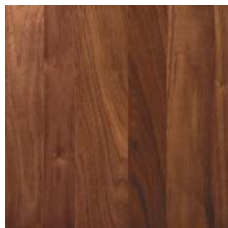
COGNAC CHERRY (33)



SADDLE CHERRY (43)



SMOKE CHERRY (53)



WALNUT (04)



NATURAL MAPLE (01)



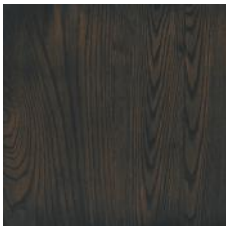
PARCHMENT MAPLE (62)



SOAPED ASH (54)



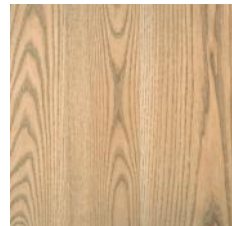
WEATHERED ASH (55)



SEARED ASH (56)



TAUPE ASH (57)



SAND ASH (58)



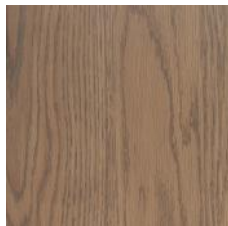
NATURAL OAK (07)



BRIGHT OAK (71)



TAUPE OAK (77)



SAND OAK (78)

Natural variations in solid wood and hand-applied finishes make each piece unique. Slight grain and finish irregularities as well as subtle differences in stain shades are signs that the furniture has been crafted from solid wood and are considered hallmarks of quality. Products selected in Soaped Ash display a variegated range of colors from blonde to light brown.

KNOB AND PULL OPTIONS

A selection of knobs and pulls is available for all Copeland cabinetry and desks.



UPHOLSTERY OPTIONS

Upholstered items are available in a range of microsuede, fabric, UltraSuede®, UltraLeather® Original by UltraFabrics®, Elements Collection by Sunbrella or leather colors as well as COM (customer's own material).

Grade A - Microsuede



Grade B - Fabric



Sunbrella® Elements

Sunbrella® Elements is available on most Copeland Furniture upholstered products. For more information and color choices please visit www.sunbrella.com.

Ultrasuede® HP

Ultrasuede® High Performance ultra-microfiber (excluding HP Jungle Collection) is available on most Copeland Furniture upholstered products. For more information and color choices please visit www.ultrasuede.com.

Leather



UltraLeather® Original by UltraFabrics®

UltraLeather® Original is available on most Copeland Furniture upholstered products. For more information and color choices please visit www.ultrafabricsllc.com.


GREEN FURNITURE

COPELAND FURNITURE IS GREEN FURNITURE - Preservation and stewardship are values that run deep in Vermont. We take pride in the quality of the environment and the natural beauty that surrounds us. Here are some of the ways that our environmental values are reflected in each piece of furniture that we make:

WE USE SUSTAINABLY HARVESTED HARDWOODS FROM THE AMERICAN NORTHERN FOREST - The lumber we use comes from the American Northern Forest, much of it within 500 miles of our factory, consuming less energy in transporting raw material to the factory. An independent research study,* commissioned by the American Hardwood Export Council (AHEC) and conducted by a team of international experts confirms that:

 U.S. hardwoods derive from legal and well managed forests.

Hardwood procured from anywhere in the hardwood states could be considered Low Risk in all five Forest Stewardship Council (FSC) controlled wood risk categories.

 The U.S. hardwood-producing region can be considered low risk for illegal and non-sustainable hardwood sourcing as a result of public and private regulatory and non-regulatory programs.

**The full report can be found at www.ahec-europe.org*



WE WERE AWARDED SILVER EXEMPLARY MEMBERSHIP STATUS BY SUSTAINABLE FURNISHINGS COUNCIL - Copeland Furniture was awarded Silver Exemplary Membership Status by Sustainable Furnishings Council (SFC), joining only a handful of companies to have been awarded this prestigious distinction for proven performance in meeting a range of specific sustainability measures.



RECIPIENT OF THE SAGE AWARD FOR ENVIRONMENTAL EXCELLENCE - Sponsored by the American Home Furnishings Alliance (AHFA), we were the second American furniture manufacturer to receive this prestigious award. The Sage award program was launched to recognize environmental accomplishments within the home furnishings industry. For more information go to www.sageaward.org

STANDARD FINISH IS GREENGUARD CERTIFIED - We use a post-catalyzed conversion varnish that is GREENGUARD certified for low chemical emissions as the standard finish on all of our products. GREENGUARD certification is a testing program of UL (Underwriters Laboratory) focusing on the issue of indoor air quality. Further information about GREENGUARD certification, can be found at: <http://www.greenguard.org>



WE USE CertiPUR-US® CERTIFIED FOAM

CertiPUR-US® comes with Comfort and Confidence. Certified flexible polyurethane foams meet CertiPUR-US® program standards for content, emissions and durability, and are analyzed by independent, accredited testing laboratories.

CertiPUR-US® approved foams are:

- ✔ Made without ozone depleters
- ✔ Made without PBDEs, TDCPP or TCEP (“Tris”) flame retardants
- ✔ Made without mercury, lead, and other heavy metals
- ✔ Made without formaldehyde
- ✔ Made without phthalates regulated by the Consumer Product Safety Commission
- ✔ Low VOC (Volatile Organic Compound) emissions for indoor air quality (less than 0.5 parts per million)

Administered by a not-for-profit organization, CertiPUR-US® is a certification program for flexible polyurethane foam used in bedding and upholstered furniture. For technical criteria and a list of participating companies, visit: **www.certipur.us**

GREEN FURNITURE

WE PRODUCE RENEWABLE ENERGY - With more than 1,000,000 kWh of solar production and 3,500,000 BTUs of bio-mass heat generation capacity, we generate 95% of our own energy, onsite. Based on figures provided by the EPA's eGRID, our two solar installations offset over 1.5 million pounds of CO2 emissions annually.



WE CREATE DURABLE FURNITURE WITH TIMELESS DESIGNS THAT WILL LAST GENERATIONS - Heirloom-quality furniture has less environmental impact than a piece that will fail or has a “fashion life.” As an example of quality design, our Contour bedroom group won the 2014 ASFD (American Society of Furniture Designers) Pinnacle Award for the best new bedroom design. All of our furniture is built using time-tested joinery and construction methods, durable finishes and quality hardware.

WE'RE NOT DONE - While the environmental impact of our factory and the environmental cost of the furniture we build for you is among the lowest, we're not standing still. We've continued to work to reduce VOC (volatile organic compounds) emissions. We've reduced packaging material purchases with the installation of a box making machine that allows us to make only what we need. We recycle all packaging waste and have reduced our reliance on landfill disposal. We heat our building with wood waste from our manufacturing operation further reducing our consumption of oil.

For more information and greater detail, please visit www.copelandfurniture.com



copeland

FURNITURE



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